

Work Order ID 111402

111402

Page 1

Wednesday, January 15, 2014 8:38:01 AM

Item ID: D4026-1 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Fuel Gauge
 Start Date: 1/15/2014 Start Qty: 1.00 *1* Cust Item ID:
 Required Date: 1/20/2014 Req'd Qty: 1.00 *1* Customer:
 Reference:

Approvals: Process Plan: CZ Date: 14/01/15 Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D4026	A

100 0.00
 100
 Purchasing Memo 0.00
 Purchasing Issue P/O: 12640
 Purchase part as per Dwg D4026
 Part #: FL-100-R
 Possible Supplier: AIRCRAFT SPRUCE
 Material release note required

110 0.00
 110
 Packaging Memo 0.00
 Packaging

umg 14/1/15

P. 14/01/15

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design <input type="checkbox"/>									
Doc/Data <input type="checkbox"/>									
Equip/Tooling <input type="checkbox"/>									
Handling/Pre <input type="checkbox"/>									
Material <input type="checkbox"/>									
Operator <input type="checkbox"/>									
Offset/Setup <input type="checkbox"/>									
Process <input type="checkbox"/>									
Supplier <input type="checkbox"/>									
Training <input type="checkbox"/>									
Transport <input type="checkbox"/>									
Unapproved <input type="checkbox"/>									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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Doc/Data									
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Picklist Print

Wednesday, January 15, 2014 8:38:00 AM

Page 1

Work Order ID: 111402

Parent Item: D4026-1

Parent Item Name: Fuel Gauge

Start Date: 1/15/2014

Required Date: 1/20/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.05.17 as per ECN10-562 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
FL-100-R Fuel Gauge		Purchased	No			110	Each	0.0000	1	1			

1/14/2014

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

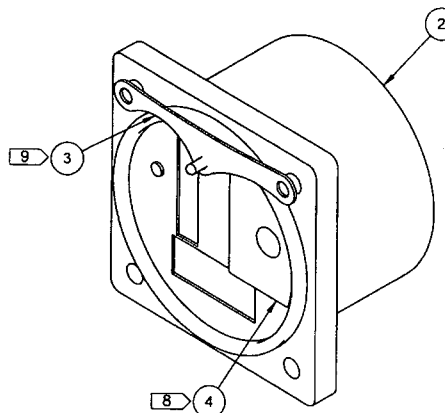
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ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION	JOHN CAMERON AVIATION PART NUMBER
1	X	D4026-041	FUEL GAUGE ASSEMBLY	FL-100-R-JCA (REF)
2	1	D4026-1	FUEL GAUGE	
3	1	D4014-1	SWITCH PLATE	
4	1	D4014-3	GAUGE COVER	
5	A/R		DOUBLE SIDED TAPE	



C214/01/15
W/O: 111402

D4026-041 FUEL GAUGE ASSEMBLY

RELEASED
2010-05-05
MD

NOTES:

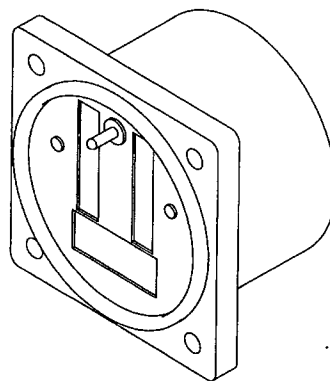
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4026-041" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.24 lbs
- 8) ATTACH D4014-3 GAUGE COVER USING DOUBLE SIDED TAPE
- 9) D4014-1 SWITCH COVER INCLUDED WITH ASSEMBLY, INSTALLED DURING GAUGE INSTALLATION IN AIRCRAFT

A	NEW ISSUE	BY	10.02.05
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.02.05		

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D4026	REV. A
TITLE FUEL GAUGE	SCALE NTS
COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

DART AEROSPACE PART NUMBER	JOHN CAMERON AVIATION PART NUMBER
D4026-1	FL-100-R-JCA

SPECIFICATION CONTROL DRAWING



DART PART NUMBER	MANUFACTURER	MANUFACTURER PART NUMBER	POSSIBLE SUPPLIER	SUPPLIER PART NUMBER	OPERATING TEMPERATURE	POWER CONSUMPTION	SENSORS SUPPORTED	OPERATING VOLTAGE
D4026-1	AEROSPACE LOGIC INC.	FL-100-R	AIRCRAFT SPRUCE AND SPECIALTY	10-00304	-15°C TO +55°C 5°F TO 131°F	450 mA MAX (DAY OPERATION) 60mA MIN (NIGHT OPERATION)	RESISTIVE SENSORS OF ALL TYPES R _{MAX} = 300 OHMS R _{MIN} = 0 OHMS	6 - 32 VDC

D4026-1 FUEL GAUGE

RELEASED
2010-05-05
MP

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: N/A

DESIGN		DART AEROSPACE LTD
DRAWN		HAWKESBURY, ONTARIO, CANADA
CHECKED		DRAWING NO. REV. A
MFG. APPR.		D4026 SHEET 2 OF 2
APPROVED		TITLE SCALE
DE APPR.		FUEL GAUGE NTS
DATE	10.02.05	COPYRIGHT © 2010 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO22620**

Purchase Order Date 1/15/2014

PO Print Date 1/15/2014

Page Number 1 of 1

Order From :

VC-ROY001

RBC ROYAL BANK - VISA
PAYMENT CENTRE, PO BOX 4016, STAT. A
TORONTO, ON M5W 1X6
CA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via: FedEx PI collect

Ship Acct:

Buyer

Michael Gregoire

Customer POID

Customer Tax #

10127-2607

Terms

COD

Currency

CAD

FOB

Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
	Delivery Comments						
1	FL-100-R	Fuel Gauge	1/20/2014 Yes 1/20/2014		1.00 Each	\$465.00	\$465.00

NOTE

To manufacture as per drawing D4026-1.
B111402

Manufacture P/N FL-100-R

Line Total: \$465.00

PO Total: \$465.00

PO Instructions: Aerospace Logic Inc.

Visa acc#4516050005279033 Linda Lacelle expiry 10/16

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required - YES NO

PST# 6122-5207

Change Nbr:

Change Date:

1/15/2014

**Aerospace Logic Inc**

180 James Street South, Suite 205, Hamilton, L8P 4V1, Ontario, CANADA
Tel. 416-628-0725 | Fax. 416-352-5854 | www.aerospacelogic.com

Invoice

Date	Invoice #
1/17/2014	3693

Invoice To
DART Aerospace 1270 Aberdeen Hawksbury, ON, K6A 1K7 613-632-1053

Ship To
DART Aerospace 1270 Aberdeen Hawksbury, ON, K6A 1K7 613-632-1053

P.O. No.	Ship Date	Terms	Ship Via
22620	1/17/2014	PPD	Federal Express

Item	Description	Qty	Rate	Tax	Amount
FL-100-R	Dual Fuel Level Indicator for 0-300 ohm resistive senders	1	465.00	H	465.00
Serial #	ASL10087		0.00	E	0.00
====	=====		0.00	E	0.00
Ship-Fedex	Ship on customer FedEx account # 1-0127-2607		0.00	E	0.00
====	===== 7582 973		0.00	E	0.00
	GST On Sales		13.00%		60.45
	PST On Sales		0.00%		0.00
			Total		USD 525.45
			Payments/Credits		USD 0.00
			Balance Due		USD 525.45

AEROSPACE LOGIC INC

180 James Street South Suite 205 Hamilton ON L8P4V1
T: 416-628-0725 F: 416-352-5854 www.aerospacelogic.com

TRANSACTION APPROVED - THANK YOU

Payment Details

Transaction Type: PURCHASE

Transaction Amount: \$525.45 (USD)

Order ID: 3693

Card Num: **** * 9033

Card Type:: VISA

Resp Code - ISO Code: 027 - 01

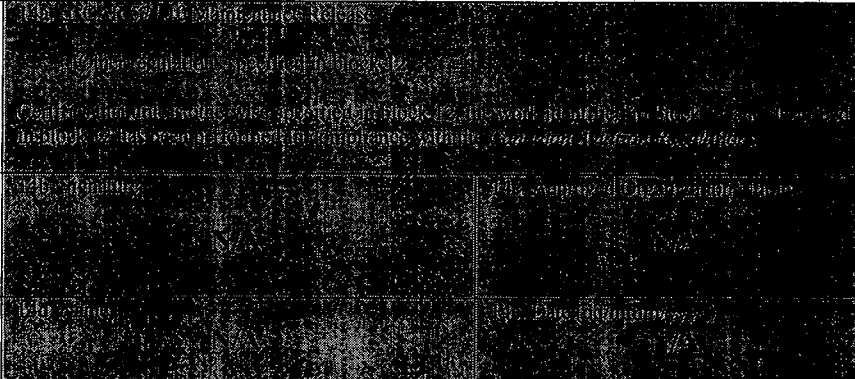
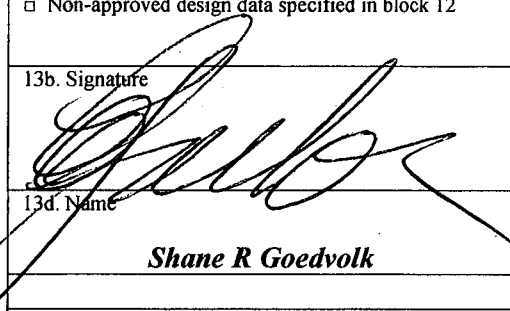
Auth Code: 069968

Reference Num: 662342340011210010 M

Date/Time: Jan 17 2014 04:42PM

SIGNATURE

Cardholder will pay card issuer above amount pursuant to Cardholder Agreement

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE		3. Form Tracking No. 10087	
4. Organization Name and Address Aerospace Logic Inc. 180 James Street South, Suite 205, Hamilton, Ontario, L8P 4V1, CANADA				5. Work Order/Contract/Invoice 3691	
6. Item	7. Description	8. Part No.	9. Qty.	10. Serial/Batch No.	11. Status/work
1	Dual Fuel Level Indicator for Resistive Senders (0 - 300Ω)	FL-100-R	1	ASL010087	NEW
12: Remarks TSO C55, Canadian STC # SA03-56, FAA STC # ST01700NY					
13a. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation <input type="checkbox"/> Non-approved design data specified in block 12					
13b. Signature 	13c. Approved Organization Number 52-03				
13d. Name Shane R Goedvolk	13e. Date (dd/mm/yyyy) 20 January 2014				
Installer Responsibilities					
<p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>					

(Previously form 24-0078)



AUTHORIZATION TO USE STC #SA03-56 AND/OR STC #ST01700NY

Aerospace Logic Inc. hereby authorizes the legal owner of instrument serial number

ASL010087

the use of either Canadian STC #SA03-56 and/or USA STC #ST01700NY for the installation of this instrument into a certified aircraft.

Photocopies or any other reproduction of this authorization are NOT authorization for use of the STC.



Shane R Goedvolk
p/p Aerospace Logic Inc.

PTU Ver. 1.4